

振利華

ZHEN LI HUA
MACHINE

厦门市杏林振利华工贸有限公司

Xiamen Zhenlihua Industry & Trade Co.,Ltd

大陆地址:

Address in china:

福建省厦门市集美区杏林工业区杏前路193号

No.193, Xingqian Road, Xinglin Industrial Zone, Jimei District, Xiamen, Fujian

电话: 0086-0592-6078701 6078707 6078923

Tel: 0086-0592-6078701 6078707 6078923

传真: 0086-0592-6078710

Fax: 0086-0592-6078710

网址: www.zhenlihuamachine.com

http: www.zhenlihuamachine.com

邮箱: export@zhenlihuamachine.com

Email: export@zhenlihuamachine.com

台湾地址: 台北树林市俊安街7号

Address in Taiwan: 7#, Jun' an Street, Shulin City, Taipei

电话: 00886-226765358

Tel: 00886-226765358

传真: 00886-226765361

Fax: 00886-226765361



Guarantee of our brand
Hi-tech





公司简介

厦门市杏林振利华工贸有限公司，创立于2000年。经过十多年的发展，先后于福建、浙江、江苏、广东、山东等省设立销售及市场服务点，公司致力于针织大圆机的研发、生产和销售，产品范围涉及单、双面针织机，开幅机，单面、双面小提花针织机及单面、双面电脑提花机等。

振利华公司位于厦门杏林工业区，作为国务院审批的第一个大陆台商开发区，园区内台商企业众多，机械制造工业技术先进，加工工艺技术力量雄厚，其中振利华更是机械行业中的佼佼者。技术引导未来，改革促进进步，现在振利华已经发展成为一家工贸一体的现代化生产性企业，厂房面积超过12000平米。公司与资深台商企业开展多方技术合作并吸纳国外尖端技术，使得产品全面升级，先后从台湾引进先进的CNC加工中心、卧式加工中心、立式加工中心及其他进口配套加工设备，年生产能力达到800余台。

目前振利华主打品牌“圆达”和“圆兴”，产品不仅大量销售于中国内地，同时大批量销往土耳其、孟加拉、印度、印度尼西亚、埃及、秘鲁、巴西等国，并且深受客户好评。

公司经历了十余年的市场考验和发展，始终秉持“人本、创造、服务”的经营宗旨，不断创新，不断完善，为客户提供不断提升的服务。振利华热忱欢迎国内外朋友来厂参观指导，选购本公司生产的针织大圆机系列产品，加快企业发展

公司愿景：成为国内最具实力的针织机械供应商，
追求卓越，并为客户创造最大价值。

经营理念：科技打造品牌、品牌创造辉煌

经营方针：科学管理、以质取胜、客户满意、持续改进

经营理念：品质源于专业、服务源于真诚

Company Profile



Xiamen Zhenlihua Industry & Trade Co.,Ltd was founded in 2000. After more than ten years' development, it has successively set up the sales and market service sites in Fujian, Zhejiang, Jiangsu, Guangdong and Shandong province. The company was committed to researching, developing, producing and selling of Circular Knitting Machines. Products range from Single/Double Knitting Machines, Open Width Knitting Machines, Single/Double Mini Jacquard Knitting Machines and Single/Double Computerized Jacquard Knitting Machines.

The factory is situated in Xinglin Industrial Zone, Jimei District of Xiamen, which is the first industrial park approved by the State of Council for Taiwanese businessmen doing business in mainland. In the industrial park, there are a large number of Taiwanese enterprises with advanced machine-building industrial technology and strong technical forces in processing techniques, among which, Zhenlihua machine is the remarkable one.

Technology leads to the future and reform contributes to the progress. Now Zhenlihua company has developed into a modern manufacturing company which deals with producing and trading with more than 12000 square meters' factory area. Through various technical cooperation with qualified Taiwanese enterprises and adopting advanced foreign technology, product research and development level has been greatly upgraded. The advanced processing equipment includes imported CNC Machining Center, Horizontal Machining Center and Vertical Machining Center and so on and the annual production capacity is more than 800 sets .

With brand “Yuanda” and “Yuanxing” circular knitting machine as the leading products, the company not only has a large market in China mainland but also in Turkey, Bangladesh, India , Indonesia, Egypt, Peru , Brazil ,the Middle East and so on and has gained good reputation from customers.

The company has gone through the market test within more than ten years' development. With "People first, Creative and Service" as the business value, through continuous innovation and improvement, it has been constantly providing improved service to customers. We here sincerely welcome friends from home and abroad to visit our factory and choose our Circular Knitting Machines to help speed up your company' s development.



Business vision: To provide the most effective and professional Circular Knitting Machines to the customer and create the most value for the customer.

Business philosophy: Technology makes the Brand; and Brand creates brilliance.

Business principle: Scientific management、High quality、Customer first and Sustainable improvement.

Business purpose: Quality comes from profession; and Service comes from sincerity.

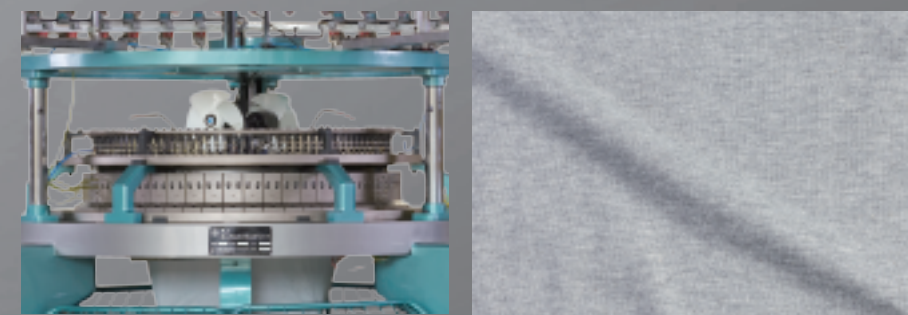
H 高速单面四跑道针织机

High Speed 4 Tracks Single Jersey Knitting Machine



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Xiamen Zhenlihua Industry & Trade Co.,Ltd



本机可经更换少许零件，达到五机一体的目的。

- ◆ 单面机
- ◆ 毛巾机
- ◆ 三线卫衣机
- ◆ 单面网眼提花机
- ◆ 单面多口数彩条机

By alternating a few parts, this machine can reach the objective of five-in-one:

- fancy-jersey machine
- terry
- fleece
- single jersey mesh jacquard machine
- single jersey multi-feeders machine

筒 径 Diameter	针 距 Gauge	进 纱 口 数 NO.of Feeders	适 应 原 料 Available materials
11"~44"	12G ~ 36G	33F~132F(3 feeders/inch) 44F~176F(4 feeders/inch)	纯棉，化纤，混纺，真丝和人造毛。 Pure cotton, chemical fiber, mixed fiber, silk and artificial wool

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To do professional work with professional minds

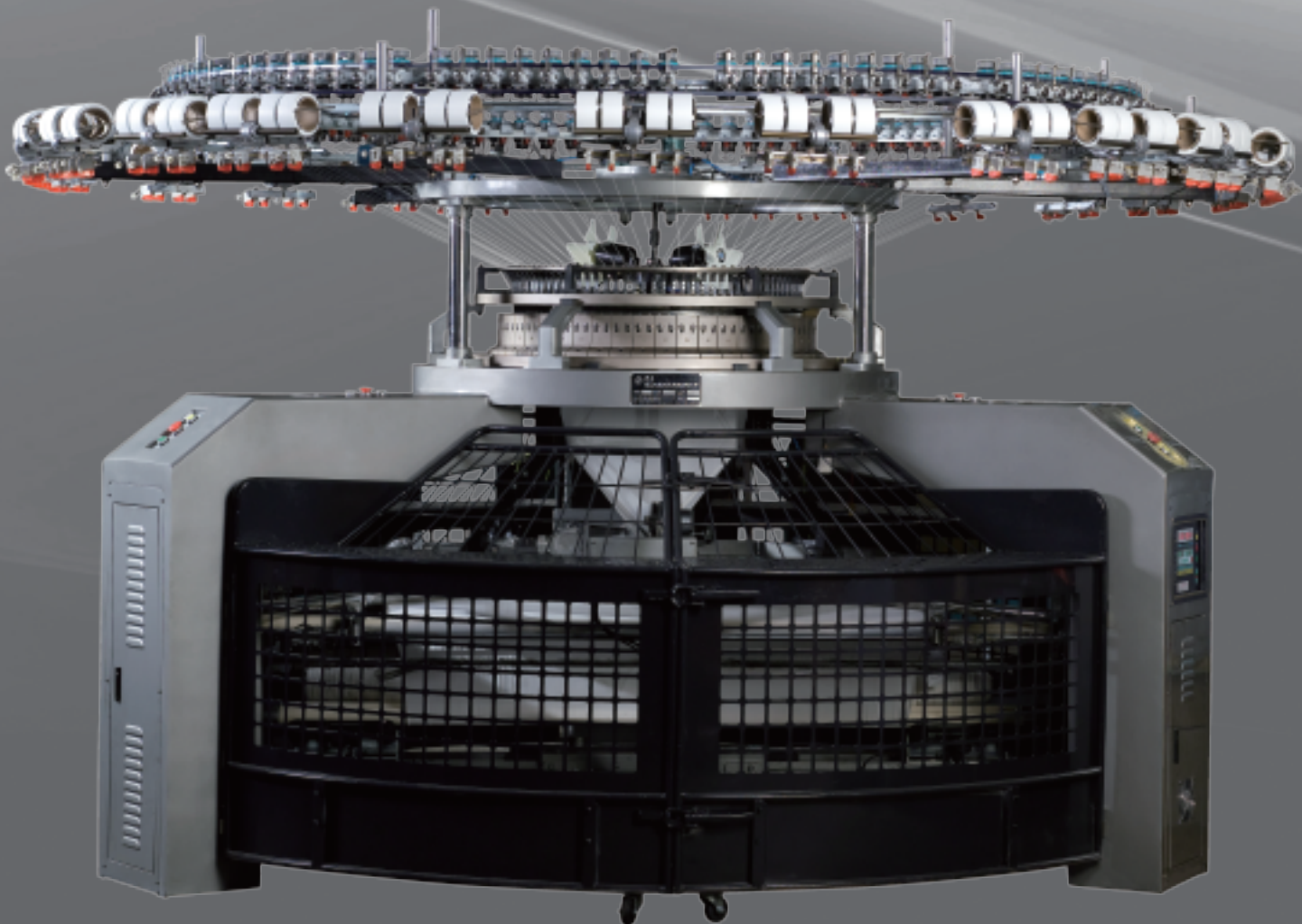
H 高速单面开幅机

High Speed 4 Tracks Single Jersey Open-width Knitting Machine



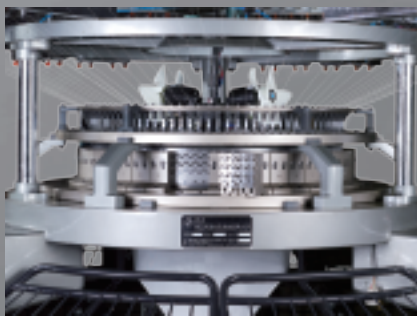
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- ◆ 单面开幅机是在单面机和剖布机的基础上研发而成的。它具有单面机的一切特性，又装有特殊开剖装置，可使布面平整、无折痕，充分利用全幅布料，达到降低成本，提高利润的目的。
- ◆ 本机大部分的机构件、重要零部件采用先进的加工中心制造，提高零件的精密度和准确度，心脏部分各零件之间采用精确的定位。
- ◆ 配备四段三角，可编制各种风格面料，如平面布、棱纹、珠地、网纹组织等等，进纱口数多，产量高。

- High Speed 4 Tracks Single Jersey Open-width Knitting Machine is developed based on the single jersey knitting machine .With the special open width take down device,which make sure the smooth fabrik wrinkles, the fabrik can be used without waste as well as lower the cost and increase the profit.
- Most of the parts and accessories are manufactured by advanced vertical machine center, so the precision and accuracy can be greatly improved. The accessories of the heart are precisely allocated.
- With four track cams,it can knit different kinds of pattern,such as plane cloth,rep,pique and anilox cloth etc.. Greater feeders,better output!

筒 径 Diameter	针 距 Gauge	进 纱 口 数 NO.of Feeders	适 应 原 料 Available materials
26"~44"	12G ~ 40G	78F~132F (3 feeders/inch) 104F~176F(4 feeders/inch)	纯棉，化纤，混纺，真丝和人造毛。 Pure cotton, chemical fiber, mixed fiber, silk and artificial wool

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H 高速双面针织机

High Speed Double Jersey Knitting Machine



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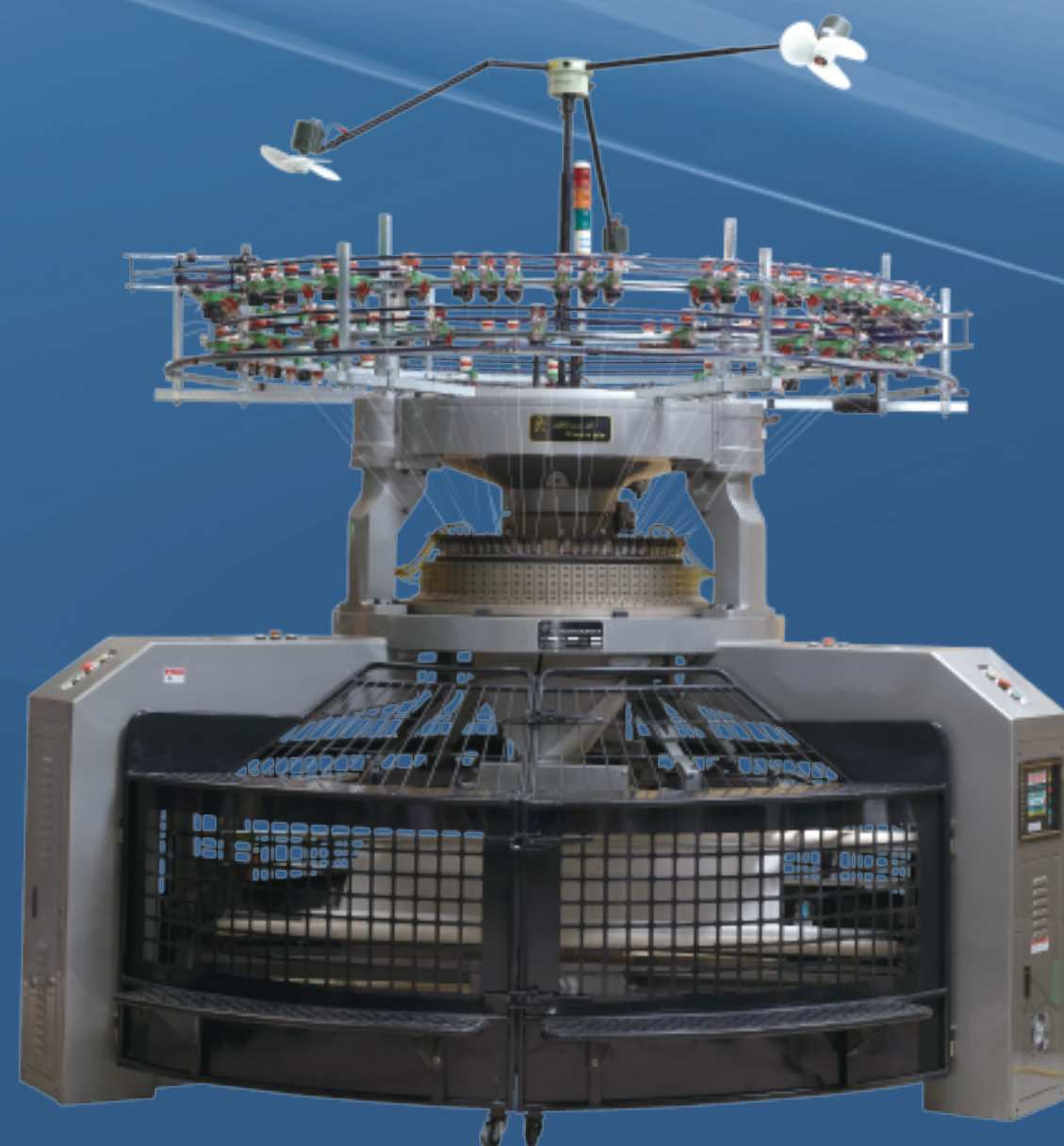
本机采用上二段下四段三角封闭式跑道可织小提花，罗纹，米兰诺罗纹，棉毛等多种组织。

The machine has 2x4 tracks, it can produce various products, such as Mini Jacquard, Rib, Millano Rib, Interlock and so on.

筒 径 Diameter	针 距 Gauge	进 纱 口 数 NO.of Feeders	适 应 原 料 Available materials
11" ~ 44"	16G ~ 32G	22F ~ 88F	纯棉，化纤，混纺，真丝和人造毛。 Pure cotton, chemical fiber, mixed fiber, silk and artificial wool

H 双面开幅机

High Speed Double Jersey Open Width Knitting Machine



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本机采用上二段下四段三角封闭式跑道可织小提花，罗纹，米兰诺罗纹，棉毛等多种组织。

The machine has 2x4 tracks, it can produce various products, such as Mini Jacquard, Rib, Millano Rib, Interlock and so on.

筒 径 Diameter	针 距 Gauge	进 纱 口 数 NO.of Feeders	适 应 原 料 Available materials
26"~44"	16G ~ 32G	52F ~ 88F	纯棉，化纤，混纺，真丝和人造毛。 Pure cotton, chemical fiber, mixed fiber, silk and artificial wool

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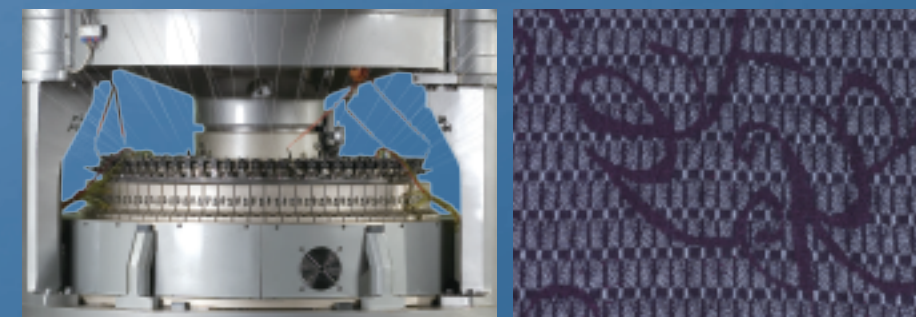
C 双面电脑提花机

omputerized Double Jacquard Knitting Machine



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- ◆ 本机采用计算机选针器在针筒上进行选针，计算机选针器作出成圈，集圈，浮线三工位选针，任何复杂的组织结构及工艺图案均可通过计算机花形系统转换成控制程序，存入优盘或磁盘输入控制系统即可织出花形范围不受限制的提花织物，节省了改换花形的时间。
- ◆ 采用国际上先进的日本WAC计算机选针系统，使机器更加稳定，操作简单，维护方便。
- ◆ 专业研制的三级系统，损针少，转速高。
- The machine selects needle in cylinder by using 3 ways actuator,which can make knitting stitch,tuck stitch,miss stitch, any complex fabric structure and patterns are converted into control procedures through the computer system,and save into disk input control system,saving the time of pattern change.
- The use of advanced Japan WAC actuator system will keep machine more stable, easy to operate and repair.
- Cam system which is specially developed has less needle los and high rotating speed.

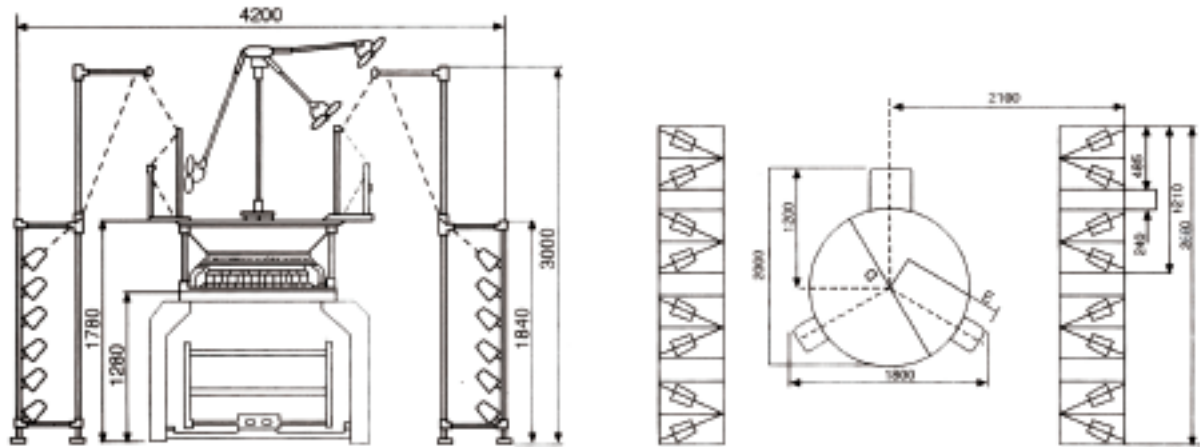
筒 径 Diameter	针 距 Gauge	进 纱 口 数 NO.of Feeders	转 速 Speed	电机功率 Motor Capacity
30"~38"	12G ~ 24G	54F ~ 84F	12-18 RPM	5.5 KW

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圆机外观尺寸

External dimension of the machine



针筒总针数(针数表)

Total number of needles in the cylinder(Needle chart)

<div>Dia of Cylinder 针筒直径 (N. P. I.) GAUGE</div>	14"	15"	16"	17"	18"	19"	20"	21"	22"	23"	24"	25"	26"	27"	28"	29"	30"	31"	32"	33"	34"	35"	36"	38"	40"
12	528	576	600	636	672	720	756	792	828	864	912	948	984	1020	1056	1092	1140	1176	1212	1248	1284	1320	1356	1428	1500
13	576	612	660	696	732	780	816	852	900	936	984	1020	1056	1104	1152	1188	1224	1272	1308	1356	1392	1428	1464	1536	1600
14	624	660	708	756	792	840	888	936	984	1020	1056	1104	1140	1188	1236	1272	1320	1356	1404	1440	1500	1356	1584	1668	1752
15	660	708	756	804	852	900	948	996	1032	1080	1128	1176	1224	1272	1320	1368	1416	1464	1500	1560	1596	1656	1680	1764	1848
16	708	756	816	864	912	960	1008	1056	1104	1152	1200	1260	1320	1356	1404	1464	1500	1560	1620	1656	1704	1752	1800	1896	1992
17	744	804	852	912	960	1020	1080	1128	1188	1236	1284	1332	1380	1440	1548	1560	1620	1656	1704	1752	1812	1860	1920	2028	2148
18	792	852	900	960	1020	1080	1140	1200	1260	1308	1356	1404	1440	1500	1580	1620	1680	1740	1800	1860	1920	1980	2040	2160	2280
19	840	900	960	1020	1080	1140	1200	1260	1320	1380	1440	1500	1560	1620	1680	1740	1800	1860	1920	1980	2040	2076	2160	2280	2400
20	876	948	1008	1080	1140	1200	1260	1320	1380	1440	1500	1572	1632	1692	1752	1836	1896	1956	2016	2076	2136	2196	2256	2376	2496
21	924	984	1080	1140	1200	1260	1320	1380	1440	1500	1620	1680	1712	1800	1860	1920	1980	2040	2112	2172	2232	2292	2352	2472	2592
22	984	1032	1104	1188	1260	1320	1380	1440	1512	1548	1680	1740	1800	1860	1920	1992	2052	2136	2220	2196	2352	2412	2472	2592	2712
23	1008	1080	1152	1236	1308	1380	1440	1512	1572	1656	1740	1800	1872	1944	2016	2100	2172	2232	2316	2376	2460	2520	2592	2712	2832
24	1044	1128	1200	1284	1356	1440	1500	1620	1680	1740	1800	1884	1956	2028	2100	2172	2256	2340	2412	2476	2556	2616	2700	2844	2988
26	1140	1224	1308	1380	1464	1560	1632	1716	1800	1872	1956	2040	2124	2196	2208	2352	2448	2532	2592	2676	2780	2856	2940	3100	3260
28	1224	1360	1392	1476	1584	1656	1752	1836	1920	2016	2100	2196	2280	2376	2460	2532	2640	2712	2796	2892	2976	3030	3156	3336	3516
30	1320	1416	1500	1620	1680	1800	1896	1980	2052	2172	2256	2352	2448	2544	2640	2724	2820	2916	3012	3108	3204	3228	3384	3564	3744
32	1404	1500	1626	1704	1800	1920	2016	2112	2220	2316	2412	2592	2796	2712	2808	2904	3012	3108	3016	3016	3408	3516	3612	3816	4020

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